LOTTE CHEMICAL

HOPELEN J-120C

PP HOMOPOLYMER

January, 2013

General Information

Description

J-120C is homo polymer resin produced through the polymerization of propylene. This grade is designed to be processed in conventional Injection molding equipment. J-120C shows good thermal stability and has high strength and stiffness. It has broad range of property, and is used from industrial supplies to cap & closure base resin.

Applications

- Cap and Closure
- Container, Toys etc.

Physical Properties ¹							
Physical	Test Method	Nominal Values					
Melt Flow Index	ASTM D1238	2.1	g/10min				
Density	ASTM D792	0.90	g/cm ³				
Mechanical							
Tensile Stress (Yield)	ASTM D638	370	kgf/cm ²	36	MPa		
Tensile Strain (Break)	ASTM D638	<100	%	<100	%		
Flexural Modulus	ASTM D790	17,000	kgf/cm ²	1,670	MPa		
Impact							
Notched Izod Impact Strength (23℃)	ASTM D256	5.0	kgf·cm/cm	49	J/m		
Notched Izod Impact Strength (-10℃)	ASTM D256	2.0	kgf·cm/cm	20	J/m		
Thermal							
Heat Deflection Temperature (4.6kgf/cm ²)	ASTM D648	125	Ĵ				

NOTE	ISO 9001, 14001, /TS 16949				
¹ Physical Properties : these are not to be construed as specifications					

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Applications

- Cap and Closure
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Physical Properties ¹							
Physical	Test Method		Nominal Values				
Melt Flow Index	ISO 1133	2.1	g/10min				
Density	ISO 1183	0.90	g/cm ³				
Mechanical							
Tensile Stress (Yield)	ISO 527-1	350	kgf/cm ²	34	MPa		
Tensile Strain (Break)	ISO 527-1	<100	%	<100	%		
Flexural Modulus	ISO 178	13,500	kgf/cm ²	1,320	MPa		
Impact							
Notched Izod Impact Strength (23℃)	ISO 180	4.0	kgf·cm/cm	39	J/m		
Notched Izod Impact Strength (-10℃)	ISO 180	1.5	kgf·cm/cm	15	J/m		
Thermal							
Heat Deflection Temperature (4.6kgf/cm ²)	ISO 75-1	105	C				

NOTE	ISO 9001, 14001, /TS 16949				
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